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# Aberdeen Proving Ground

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1. F. Project No. 517-05-012

DEVELOPMENT AND PROOF SERVICES

<u> Znc</u> Report

OCO Project No. Tol-4,019

ARMY---OS---ABERDEEN PROVING GROUND, MD---415

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PRODUCTION ENGINEERING TEST OF LAUNCHER. ROCKET.

3.5 INCH. M20A1B1. AND DEVELOPMENT TESTS OF

LAUNCHER. ROCKET. 3.5 INCH. M20

'ECUIPPED WITH LATCH MECHANISM. T-1

TWENTY-SECOND REPORT ON ORDNANCE PROJECT TS4-4019

## DEVELOPMENT AND PROOF SERVICES ABERDEEN PROVING GROUND, MARYLAND

Authority: ORDIS Priority: 1A BBMCClothlin/lr 17 February 1954

#### PRODUCTION ENGINEERING TEST OF LAUNCHER. ROCKET.

3.5 INCH. M20A1EL. AND DEVELOPMENT TESTS OF

LAUNCHER. ROCKET. 3.5 INCH. M20

EQUIPPED WITH LATCH MECHANISM. T-1

TWENTY-SECOND REPORT ON ORDNANCE PROJECT TS4-4019

DATES OF TEST: June - July 1953

#### OBJECT

To determine the suitability for field use, functional reliabilities, and performance of 3.5 Inch Rocket Launcher, M20AlBl and the performance of the 3.5 Inch Rocket Launcher, M20, with Latch Mechanism, T-1.

#### SUMM RI

Four 3.5 Inch Rocket Launchers, M20A1B1, Serial Mos. 207931, 207932, 207935, and 207981 were received at this Proving Ground for Production Engineering testing. The launchers were subjected to a cycling test with inerted amountain and were fired in connection with general functioning, environmental and aimed rapid fire and accuracy tests.

The 3.5 Inch Rocket Launcher, M20 with Latch Mechanism, Tl, was used in the firing of the the development tests of the 3.5 Inch Rockets, T205El and T206El.

#### CONCLUSIONS

It is concluded that the general design and functioning of the Production Launchers, and the M2O Launcher with the Tl Latch Mechanism, with miner exceptions, are satisfactory.

#### RECOMMENDATIONS

It is recommended that the minor deficiencies of the four Production 3.5 Inch Rocket Launchers, M20A1B1, and the 3.5 Inch Rocket Launcher, M20, with Latch Mechanism, T1, tested and noted in This report, be corrected and that the corrections be applied to all production launchers.

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#### I. DITRODUCTION

#### A. DISCUSSION

- 1. The 3.5 Inch Rocket Launcher, M20AlBl, was designed and fabricated to provide the Army Field Forces with a shoulder type launcher which would:
  - a. Have a higher rate of fire than the standard type rocket lawnoher.
  - b. Be safer to operate than the standard type rocket launcher.
- c. Kliminate the necessity for the long contact lead (blue) wires of the 3.5 Inch Pockets.
  - 2. The exigency for such a weapon was recognized because:
- a. The rate of fire of the standard M20 and M20Bl Launchers was low and it was necessary for the loader to :
  - (1) Pull the long contact lead (blue) wire from the rocket expansion cone and remove the insulation from the free end of the wire.
  - (2) Insert the rocket into the launcher tube and ascertain if the rocket was properly indexed in the launcher as the contactor latch blade of the launcher had to engage the unpainted grove in the shroud ring of the radial fins of the rocket.
  - (3) Connect the long contact lead (blue) wire to a contact spring wint the launcher.
- b. Also, a safety hazard existed in loading the standard M20 and M2051. Launchers if an incorrect loading sequence were used, i.e if the loader connected the blue lead wire to the contact spring before the launcher had completely positioned the rocket in the launcher tube. If the gummer then pulled the trigger of the firing mechanism while the loader was still attempting to position the rocket, the recket could be ignited. If this occurred, the loader would most probably be burned by the back blast of the rocket. Also, the rocket fin assembly could possibly become wedged into the launcher tube by the contactor latch resulting in a runsway launcher.
- c. A danger existed that the long contact lead (blus) wire, at the instant of the rocket firing, could be whipped about the contact spring with a force great enough to cut or penetrate clothing causing injury or discomfort to either the loader or the gumner. In addition, with the knowledge: that this could occur the gumner may flinch at the time of firing thereby decreasing the accuracy of the weapon.
- 3. A Latch Contactor Mechanism was suggested by Aberdeen Proving Ground Personnel and was further developed by the Harvey Machine Company. This mechanism, later designated as the Latch Contactor Mechanism, Tl, performed the following functions:

- a. Provided a leader's safety. When the arming lever was in the lead position, the firing circuit was broken and the rocket could not be fired until the arming lever was pushed into the fire position.
- b. Indexed the rocket in the launcher tube when it was loaded. This was accomplished by means of stops which protruded into the launcher tube and stopped the forward motion of the rocket in the proper position for firing.
- c. Provided a hot contact finger which rested on a hot contact band on the rocket fin shroud assembly. All standard 3.5 Inch Rockets are equipped with a het contact band. This in conjunction with the holding detent completed the firing sircuit to the rocket to be fired. Therefore, there is no need for the long contact lead (blue) wire in rockets fired by a launcher equipped with this Latch Contactor Mechanism.
- 4. A 3.5 Inch Rocket Launcher, M2O, equipped with a development Latch Contactor Mechanism, Tl, was development tested at this Proving Ground. The launcher and Latch Contactor Mechanism, were, in general, found to be satisfactory. The results of these tests were reported in the Sixteenth Report on Project TS4-XO19.
- 5. A 3.5 Inch Rocket Launcher, M20, No. 153679, equipped with a further improved model of the development type Latch Contactor Mechanism, 'Tl, was received few testing at this Proving Ground. This Launcher and Latch Contactor Mechanism were satisfier to the ones which were sent to Army Field Forces for evaluation. The Launcher and Latch Contactor Mechanism were tested and the results of the tests was recorded in this report.
- 6. Also four each 3.5 Inch Rocket Launcher, M20AlEL, Nos. 207931, 207932, 207935 and 207981 were taken from production at Birtman Electric Company and forwarded to this Proving Ground for Production Engineering Testing.
- 7. The results of the tests of these production launchers and the launcher with the Latch Contactor Mechanism, Tl, form the basis of this report.

#### B. REFERENCES

- 1. Authority for Test copy inclosed in Appendix A.
- e. Letter file 00 471.9/168, APG 471.94/44 dated 9 February 1953 and entitled "Test of Launcher, Rocket, 3.5" M20A1B1, (Ord R & DD Project T84-4019 DA Priority 1A).
  - 2. Related APG Reports.
- a. Twentieth Report on Project TS4-4019 entitled "Contactor Latch Mechanism for 3.5" Rocket Launcher, M20".
- b. First Report on Project TU2-1015A entitled "Development Tests of Rocket, HEAT, 3.5 Inch, T205E1, and Rocket, Practice, 3.5 Inch, T206E1".

3. Related APG Firing Records Nos. R2849, R2941, R3029, R3036 and R3056.

#### II. DESCRIPTION OF MATERIAL

2.

#### A. 3.5 INCH ROCKET LAUNCHER, M20A1B1, (PRODUCTION).

1. The 3.5 Inch Rocket Launcher, M20AlBl, is a two-piece cast aluminum thooth-bore weapon of the open tube type and is fired by means of a double-action magnetoltype electric firing mechanism housed in the trigger grips. It fires fin stabilized 3.5 Inch Rockets utilizing a Latch Contactor Mechanism which positions the rockets in the launcher and provides electric contacts to the rocket from the firing mechanism. The launcher is exhibited in APG Photographs A92115, A92116, A92117, A92118, and A92119, Appendix C.

The	physical characteristics of this launcher follow:	•
a.	Weight of launcher (with sling and shoulder stock)	13.4 Pounds
b.	Overall length	60.5 Inches
c.	Overall height (with shoulder stock)	12.5 Inches
d.	Overall width (sight extended)	10.0 Inches
٠.	Weight of front barrel assembly	4.1 Founds
f.	Length of front barrel assembly	30.2 Inches
g•	Weight of rear barrel assembly	9.3 Founds
h.	Length of rear barrel assembly	31.4 Inches
i.	Type of firing mechanism	Electric
<b>j.</b>	Metal of tube section	Cast Aluminum
k.	Weight of aling	0.24 Pounds

- 3. This launcher consists of a front barrel assembly and a rear barrel assembly.
- a. The front barrel assembly consists of a tube with a front barrel hook and a barrel latch strike both cast with the tube.
- b. The rear barrel assembly consists of a tube, a rear barrel eye, and a barrel latch (both cast integral with the tube), an electric firing mechanism with a trigger guard, a latch contactor mechanism, a barrel coupling lock lever, a shoulder stock, and a sling assembly, reference APG Photographs Nos. A92117, A92118, Appendix C.
  - c. Latch Contactor Mechanism.
    - (1) The mechanism as shown is APG Photograph Nos. A92115, A92116, and A92119, Appendix C, consists of two stops, a hot contact finger, a holding determ, an arming lever, a knife type safety switch a shorting stage and a blast vane.

#### (2) Functioning

- (a) The arming lever operates all the moving parts of the latch mechanism and also operates the knife weitch which action as a loader's safety.
  - (1) When the arming lever is up, the launcher is "armed", the stops are retracted from the launcher tube and the blast wane is in the firing position.
  - When the arming lever is forward, the mechanism, is "sufe", the stops are in position in the launcher tube and the blast wane is out of the launcher tube.
  - (3) The knife wwitch forms a park of the electrical firing circuit of the launcher so that when the switch is open the launcher is "safe" and when the switch is closed the launcher is "armed".

#### (3) Loading

(a) M28A2, M29A2, T205E1 or T206E1 series rocket are pushed into the breech of the launcher without regard to the position of the arming levery. If the mechanism is in the "fire" position, the rocket head will dearm and return the mechanism to the "pare" position as the rocket is loaded in the launcher. As the rocket head enters the launcher tube, the spring loaded stops of the latest mechanism are canned up out of the tube by the rocket head theme by allowing the rocket to enter the tube. When the rocket had -passes the spring loaded stops, they are forced back down in place in the launcher tube to contact the leading edge of the shall ring of the fin assembly and stop the rocket in the firing position. When the forward motion of the regiset is stopped by the steps, the holding detent engages the groove of the shroud ring of the fin assembly (ground contact) and the hot contact finger rests of the hot contact band of the rocket. The rocket is now in the firing position and the firing circuit is complete except that t knife switch is open.

#### (4) Firing

(a) The launcher is assed by pulling the arming lever up into the "fire" position. This retracts the steps, closes the knife switch and completes the firing circuit. To fire, the trigger of the firing mechanism is squeezed, this sends an electric surrent to the rocket motor which ignites the rocket.

(b.) When the rocket is fired, the rocket must move forward 5/8 inch before the blast strikes the blast vane and trips the mechanism into the safe position making the launcher ready to receive the next round. This delay was incorporated in the design of the launcher to prevent the mechanism from being tripped too early and lowering the stops before the rocket had moved. If this happened the stops when tripped would have held the rocket in the launcher resulting in a runsway launcher.

#### (5) Unloading.

To unload in case of a misfire the launcher is made "safe" by pulling the arming lever downward and forward. This opens the knife switch thereby breaking the electrical circuit to the rocket and making the launcher "safe". The rocket can then be removed by depressing the holding detent of the latch contactor mechanism and pulling the rocket from the rear of launcher tube.

B. The 3.5 Inch Rocket Launcher, M20, with Latch Mechanism, Tl, is the standard M20 Launcher which has been slightly altered by replacing the standard Contactor Latch with the Tl Latch Contactor Mechanism. This Tl Latch Contactor Mechanism is the same design and functions the same as the mechanism described in Paragraph II. A. 3. e above.

#### III. DETAILS OF TEST

#### A. PROCEDURE

- 1. 3.5" Rocket Launcher, M20A1B1, (Production)
  - a. Preparation for test
    - (1) All four of the cast aluminum launchers, when received, were-inspected for damage incurred during shipment.
    - (2) The electric firing circuit of each launcher was tested by means of a firing mechanism output tester (hot contact finger to cold contact finger) to determine the power output.

#### b. Oycling test

- (1) Ten 3.5 Inch Practice Rockets, M29A2, were inerted by removing the igniter and propellant from the rocket motors. These inerted rockets were cycled through 3.5 Inch Rocket Launcher, M20A1B1, No. 207932, until one thousand rounds had been cycled through the launcher.
- (2) Each rocket cycled through the launcher was observed to determine if the rocket was positioned satisfactorily by the stops of the latch mechanism. At different stages of the cycling the latch mechanism was examined for damage and excessive wear.

#### c. Functioning test.

- (1) Twenty 3.5 Inch Practice Rockets, M29A2, were fired through each of 3.5 Inch Rocket Launchers, M20AlB1, Nos. 207932 and 207935.
- (2) Five 3.5 Inch Practice Rockets, M29A2, were fired through each of 3.5 Inch Rocket Launchers, M20AlBl, Nos. 207931 and 207941.

#### d. Environmental tests.

#### (1) Hot test

- (a) Launcher, M20AlB1, Nos. 207932 and 207935 were temperature conditioned for six hours at plus 120°F.
- (b) Five 3.5 Inch Practice Rockets, 12942, were fired through each launcher for launcher functioning.

#### (2) Cold test

- (a) Launchers, M20AlBl, Nos. 207932 and 207935, were temperature conditioned for six hours at minus twenty degrees Fahrenheit.
- (b) Five 3.5 Inch Practice Rockets, M29A2, were fired through each launcher for launcher functioning.

#### (3) Dust test

- (a) Launchers, \$20AlBl, Nos. 207932 and 207935 were exposed to a continuous dust blast for a period of two minutes as described in paragraph 17 of OPM 21-10, except that the muzzle and breech ends of the launchers were not closed.
- (b) Five 3.5 Inch Practice Rocksts, M29A2, were fired through each launcher for functioning.

#### (4) Rain test

- (a) Launchers, M20AlBl, Nos. 207932 and 207935, were exposed to a water spray for a period of one hour with both the breech and muzzle ends of the tube open.
- (b) Five 3.5 Inch Practice Mockets, M29A2, were fired through each launcher for functioning.

#### (5) Mud test

(a) baunchers, M20AlBl, Nos. 207932 and 207935, were immersed in a mud bath consisting of ten parts red clay and two parts clean river sand mixed with water for a period of twenty seconds. After immersion, the gumner used his bare hands

to remove excess mud from the latch mechanism and the bore of the launcher.

- (b) Five 3.5 Inch Practice Rockets, M29A2, were fired through each launcher for functioning.
- e. Aimed Rapid Fire Test.
  - (1) Launcher, M20A1B1, No. 207932, mounted on a lightweight Tripod-Mount, Tl13E2, with Cradle Assembly, T20, was used for this test.
  - (2) Two men, who were acquainted with the launcher fired twenty-five 3.5 Inch Practice Rockets, M29A2, at a seven feet wide by four feet high vertical target at a range of one-hundred yards for an aimed rapid fire test of the launcher. One man loaded the rounds, and the second man aimed and fired the launcher.
- f. A M20AlBl Launcher (Production) was used as a proof facility to fire fifteen 3.5 Inch Practice Rockets T206El, five at minus 40°F temperature, five at plus 70°F temperature, and five at plus 125°F temperature for a launcher recoil test, reference APG Firing Record No. R-3056 inclosed as part of the First Report on Ordnance Project No. TU2-1015A.
- 2. 3.5 Inch Rocket Launcher, M20, No. 153679, with Latch Contactor Mechanism, Tl (Development).
- a. The launcher, when received, was inspected for damage incurred during shipment.
- b. The electric firing circuit of the Launcher was tested by means of a firing mechanism output tester (hot contactor finger to cold contact finger) to determine the power output.
- c. No specific firing tests were conducted on this Launcher. However, it was used as a proof facility for the development engineering testing of the 3.5 Inch HEAT Rocket, T205El, and 3.5 Inch Practice Rocket, T206 and T206El. During these tests the following rockets were fired from this launcher.
  - (1) 184 each 3.5 Inch Practice, Rocket, T206.
  - (2) 200 each 3.5 Inch Practice Rocket, M29A2.
  - (3) 200 each 3.5 Inch Practice Rocket, T206El.
  - (4) 175 each 3.5 Inch HEAT Rocket, T205El.

1

#### B. RESULTS

- 1. 3.5 Inch Rocket Launcher, M20A1B1, (Production).
  - a. During preparation for test.
    - (1) No damage to the launchers was discovered when they were inspected upon arrival at this Proving Ground, All moving parts of the launchers functioned satisfactorily.
    - (2) The electrical firing circuit of each launcher was complete and functioned satisfactorily. The electrical output of the launcher firing mechanism follows:

	Output		Output
Launcher No.	milliment, som.	Launcher No.	millimatt.
207931	. 44	207935	40
207932	43	207981	45

- (3) The weights and other characteristics of the launchers are recorded in paragraph II, A, of this report.
- (4) The Latch Contactor Mechanism functioned satisfactorily both mechanically and electrically.

#### b. Cycling test

- (1) The Latch Contactor Eschanism correctly positioned all but three of the one-thousand inserted rockets cycled through the Launcher. These three rockets over-rode the stops of the Latch Contactor Mechanism and passed too far into the Launcher to be fired. The cause of these three malfunctions was not ascertained.
- (2) The Latch Contactor Mechanism was in good working order after this cycling test. No damage or excessive wear was observed in any of the parts of the mechanism.

#### c. Functioning test.

- (1) The Latch Contactor Mechanism of all four launchers correctly positioned and fired all of the rounds satisfactorily.
- (2) No misfires or launcher malfunctions were experienced during this test.

#### d. Environmental Tests.

(1) A summary of the results of the environmental tests follows:

Test	Launcher Serial No.	No. of Rounds Fired	Laureller Functioning
Hot	207932	5	Satisfactory
	207935	5	Satisfactory
Cold	207932	5	Satisfactory
	207935	5	Satisfactory
Dust	M07932	5	Satisfactory
	207935	5	Satisfactory
Rain	207932	5	Satisfactory
1	207935	5	Satisfactory
Mud	207932	5	Satisfactory
<del></del> -	207935	5	Satisfactory

- e. Aimed Rapid Fire Test.
  - (1) The latch contactor mechanism of the launcher positioned and fired all of the rockets satisfactorily.
  - (2) No misfires or launcher malifunctions were experienced during this that.
  - (3) The total elapsed time for firing twenty-five rounds was one minute and fifty seconds. This is an average rate of fire of fourteen rounds per minute.
  - (4) Twenty-two of the twenty-five rounds impacted the four foot by seven foot target at a range of 100 yards in a 45 inch by 68 inch area. The three rounds which were misses passed to the right of the target.
- f. The Launcher and Latch Contactor Mechanism (Production) correctly positioned and fired all the T206KD Rockets satisfactorily and was not damaged by any of the firings, reference First Report on Ordnance Project No. TU2-1015K.
- 2. 3.5 Inch Rocket Launcher, M20, No. 153679, with Latch Contactor Mechanism, Tl. (Development).
  - a. The Launcher assembly, when received, was free from damage.
- b. The electrical firing circuit of the Launcher was complete and the electrical output of the firing mechanism was 48 milliwets seconds.
- c. The Latch Contactor Mechanism correctly positioned all rockets loaded into the launcher during the firing tests.
- d. After one-hundred and eighty-four T206 Rockets, two-hundred M29A2 Rockets and fifty-five T206El Rockets had been fired through this Launcher, the shorting strip was blown off of the TL Latch Contactor Mechanism, reference APO Photographs A88892, Appendix C<sub>p</sub> and the edges of the latch cover were forced out of place.
- e. During the firing tests launcher misfires were experienced. These misfires were caused by the loss of the insulation between the launcher contact spring

clamp and the contact lead wire conduit of the Tl Latch Contactor Mechanism. This allowed the firing circuit to become shorted thus causing the launcher to misfire. The insulation was replaced and firing was resumed.

- f. No other Latch Contactor Mechanism malfunctions were experienced.
- g. Details of the firings are recorded in the First Report on Ordnance Project No. TU2-1015A.

#### C. OBSERVATIONS

- l. It was observed that the insulation on the contact lead wire of the M2CALBI Launcher (Production) was partially worn away at the point where this wire is squeezed between the cover and the bearing holder of the Latch Contactor Mechanism. If this insulation is broken, the launcher firing circuit will be "shorted out" causing the launcher to misfire. Although this never occurred during any testing at this Proving Ground, it is believed that there is a good possibility of this occurring thereby causing launcher misfires. This condition would be especially aggravated during combat operation when the cover of the Latch Contactor Mechanism must be removed and replaced during cleaning and/or servicing of this Mechanism.
- 2. When a section of the leading edge of the shroud ring of the rocket fin assembly is depressed or dented one-sixteenth of one inch or more, the steps of the Latch Contactor Mechanism of the M2CALEL Launcher (Production) will ride over the demaged shroud section, thereby allowing the rocket to pass too far into the Launcher tube to be fired.
- 3. The production model Latch Contactor Mechanism stops were thinner in web section and offered a more curved leading edge to position the rockets than did the stops of development model Latch Contactor Mechanism.

#### IV. CONCLUSIONS

#### It is concluded that:

- A. The M2CALER Launchers functioned satisfactorily on functioning and environmental tests except for the wearing of the insulation of the hot lead wire near the point where it attaches onto the knife switch post of the Latch Contactor Mechanism, reference paragraph III, C, 1.
- B. The rate of fire of the M2OALEL Launcher is higher than that of the M2O or M2OEL Launcher, reference paragraph III, B, 1, 4, (3).
- C. The shorting strip of the Tl Latch Contactor Mechanism on the 3.5" Rocket Launcher, M20 was not strong enough to withstand the shock of firing the 3.5 Inch HEAT Rocket, T205El, (Practice Rocket T206El), reference paragraph III, W, 2. d.

#### V. RECOMMENDATIONS

It is recommended that

- A. The contact lead wire of the Latch Contactor Mechanism be run through a grommet in the bearing holder at the point where it now passes over said bearing holder of the Latch Contactor Mechanism.
- B. The shorting strip of the Latch Contactor Mechanism be strengthened so as to be satisfactory for firing 3.5 Inch HEAT Rockets, T205E1 (Practice Rocket T206E1).
- C. The M20AlBl Launcher be considered acceptable for Army Field Forces Evaluation Tests.

B. Mc MOTHLIN Pfc., Ord Corps Project Regimeer

APPROVED:

T. F. COLDERAN

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#### APPENDICES

. APPENDIX A - Correspondence APPENDIX B - APG Firing Record APPENDIX C - APG Photographs APPENDIX A

Correspondence

E7082

ECA 043 I

RR USTON

II 021

RR UEC IVA

RR URPAO USTCH 222

TE VECKI 021

B 091 5132

FR 60 NOCE ISLAND ABSENAL ILL

TO VEPAO/COPORD WASHING

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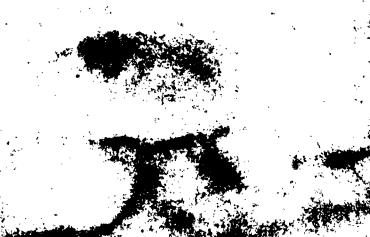
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#### WAR DEPARTMENT

## OFFICE OF THE CHIEF OF ORDNANCE WASHINGTON, D.C.

RFlanegan/mm/52368

00 471.9/168 APG 471.94/44

9 February 1953

SUBJECT: Test of Launcher, Rocket, 3.5" M20A1B1 (Ord R&DD Project TS4-4019; DA Priority 1A)

TO:

Commanding General
Abordeen Proving Ground, Maryland

- ' 1. Shortly there will be shipped to your station four each Launchers, Rocket, 3.5", MOAIBI which have been taken from current production the Birtman Electric Company.
- 2. It is requested that these launchers be tested to determine their suitability for field use, functional reliability and performance, and that results of tests be furnished this office by letter prior to preparation of the formal report.

BY COMMAND OF MAJOR CENERAL FORD:

/s/ Edward B. Grossman EDWARD B. GROSSMAN Lt Col, Ord Corps Assistant

#### APPENDIX B

Firing Record No. R-3068

14

## DEVELOPIENT AND PROOF SERVICES ABERDEEN PROVING GROUND, MARYLAND FIRING RECORD

OBJECT OF TEST: Production Engineering Firing Tests of 3.5 Inch Rocket Launcher, M2OAlBl. DATES OF TEST: 17-19 June 1953
FIRING RECORD NO. R-3068
SHEET 1 OF 6
AUTHORITY: 00 471.9/168
APG 471.94/44
TO. NO. 964-16-00-3

DEVELOPMENT: ORDIS Project No. TS4-4019

Related Firing Record Nos. R-3036, R-3056

#### MATERIEL

3.5 Inch Rocket Launcher, M20A1B1, Nos. 207931, 207932, 207935 and 207981 (See Round-by-Round Data).

#### **AMMUNITION**

117 Each 3.5 Inch Practice Rocket, M29A2, Lot NO. NOP-1-12.

#### FACILITIES

Heavy Machine Gun Mount, M1917A2, with modified eradle to receive the 3.5 Inch Rocket Launchers. Cradle Assembly, T20.
Tripod Mount Assembly, T113E2.

#### FIRING RECORD NO. R-3068 SHEET 2 OF 6

### ROUND-BY-ROUND DATA

I FUNCTIONING TEST PHASE

19 June 1953

SAMPLE	TIME		LAUNCHER		
Test	OF	ELEV.	SERIAL	Launcher	ROCKET
NO.	FIRING	(mils)	NO.	FUNCTION ING	Temperature 4 (°F)
1	1045	130	207932	S	
2	1045	130	207935		<b>₽</b> 70
3	1047	130	207932	S S	<del>/</del> 70
4	1047	130	207935	S S	<b>₽</b> 70
5	1049	130	207932	8	<del>/</del> 70
6	1049	130	207935	S	<del>/</del> 70
7	1051	130	207932	· 8	<b>-</b> ∕70
8	1051	130	207935	\$ <b>\$</b>	<b>≠</b> 70
9	1053	130	207932		<i>‡</i> 70
10	1053	130	207935	S	<b>≠</b> 70
11	1055	130	207932	S	<i>‡</i> 70
12	1055	130	207935	S	<b>≠</b> 70
13	1057	130	207932	S	<b>4</b> 70
14	1057	130	207935	. <b>S</b> S	<i>‡</i> 70
15	11.00	130			<b>≠</b> 70
16	1100	130	207932	S	<b>4</b> 70
17	1102	130	207935	<b>S</b> .	<b>≠</b> 70
18	1102	130	207932	S	<i>‡</i> 70
19	1105	130	207935	S	<i>‡</i> 70
<b>2</b> Ó	1105	130	207932	S	<i>+</i> 70
21	1106	130	207935	3	<b>≠</b> 70
22	1106	130	207932	<b>S</b>	<i>‡</i> 70
23	1108		207935	S	<i>∔</i> 70
24	1108	130 130	207932	S	<b>/</b> 70
25	1109	130	207935	<b>S</b> .	<b>₹7</b> 0
26	1109	130 130	207932	<b>S</b> .	<i>‡</i> 70
27	1111		207935	S	<i>‡</i> 70
28	1111	130	207932.	S	<del>/</del> 70
29	1112	130	<b>2079</b> 35	S	<b>+</b> 70
30	1114	130	207932	S	<b>≠</b> 70
31		130	207935	S	<b>≠</b> 70
32	1115	130	207932	S	<i>‡</i> 70
33	1115	130	207935	S	<b>≠</b> 70
34	1117	130	207932	S	<b>4</b> 70
24 . 25	1117	130	207935	S	<i>‡</i> 70
35 36	1118	130	207932	S	
<i>7</i> 0	1118	130	<b>20</b> 7935	8	<b>4</b> 70
36 37 38 39	1119	.130	207932		≠70 ≠70 ≠70 ≠70 ≠70 ≠70
<i>)</i> 0	1119	130	207935	S S S S	<b>4</b> 70
<del>29</del>	1121	130	207932	S	<b>470</b>
40	1121	130	270935	S	$Z_{70}$
41	1127	130	207931	Š	<b>7</b> 70 <b>₹</b> 70
42	11.27	130	207961	Š ,	<b>≠</b> 70
	•			- ,	<del>-</del> / U

#### FIRING RECORD NO. R-3068 SHEET 3 OF. 6

SAMPLE TEST NO.	Time Of Firing	ELEV (mils)	Launcher Serial No.	LAUNCHER FUNCTIONING	ROCKST TEMPERATURE (°F)
43	1129	130	207931	S	<b>₽</b> 70
44	1130	130	207981	S	<b>≠</b> 70
45	1132	130	207931	S	<i>‡</i> 70
46	1132	130	207981	S	<b>4</b> 70
47	1133	130	207931	S	<b>₽</b> 70
48	1133	130	207981	S	<b>∔</b> 70
49	1135	130	207931	S	<b>₽</b> 70
50	1135	130	207981	S	<i>‡</i> 70

#### S = Denotes satisfactory

Rockets C/R - Data not taken.

II-ENVIRONMENTAL TEST PHASES	117-19 June	1953
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#### A. TEMPERATURE TESTS

SAMPLE TEST '	TIME OF FIRING	ELEV (mils)	Launcher Serial No.	TIME LAUNCHER & ROCKET REMOVED FROM TEMPERATURE BOX	Launcher & Rocket Temperature (°F)	LAUNCHER FUNCTION— ING
			1	17 June 1953		• .
я	1007	130	207932	1004	-20	· <b>s</b>
5 <b>2</b>	1008	130	207932	1004	-20	<b>S</b> .
53	1009	130	207932	1004	-20	
54	1016	1 <i>3</i> 0 .	207935	1014	<b>-2</b> 0	\$ \$ \$
55	1017	130	207935	1014	<b>-2</b> 0	<b>S</b> .
56	1018	130	<b>2</b> 07 <b>9</b> 35	1014	-20	S
			3	19 <b>June 1</b> 953		
57	1521	131	<b>2</b> 07935	1 <b>51</b> 9	<b>A12</b> 0	s
58	1522	131	207935	1519	<b>/12</b> 0	· <b>S</b>
59	1523	131	207935	1519	<b>/12</b> 0	\$ \$
60	1526	131	207932	1524	<b>A</b> 120	S
<u>ය</u>	1527	131	207932	1524	<b>A</b> 120	S
62	1528	131	207932	1524	<b>A</b> 120	5

FIRING RECORD NO. N-3068 SHEET 5 OF 6

19 June 1953

Target 4 feet high by 7 feet wide.

SAMPLE TEST NO.	time of firing	LAUNCHER SERIAL NO.	LAUNCHER FUNCTIONING	FOCKET TEMPERATURE (°F)	RANGET RANGE (yds)	TARGET IMPACT	REMARKS
93	1516	207932.	S	<b>≠</b> 70 :	100	Ht	•
94	1516	207932	S S	<b>∔</b> 70 ⅓	100	Hit	
95	1516	207932	S	<b>∔</b> 70	100	Hit	· ·
96	1516	207932	S S S	<i>‡</i> 70	100	Mis Righ	t of target
97	1516	207932	s ·	<b>/</b> 70	100	Mas Righ	t of target
98	1516	207932	8	<b>∔7</b> 0 .	100	Mes Mgh	t of target
99	1516	207932	S	<i>‡</i> 70	100	Ht	ì
100	1516	207932	S	<i>‡</i> 70	100	Hit	ŀ
101	1516	207932	S S S S	<b>≠</b> 70	100	Hit	
102	1516	207932	S	<i>‡</i> 70	100	Hit	
103	1516	207932	S	<i>‡</i> 70	100	Ht	X
104	1516	207932	S	<b>≠</b> 70	100	Hit	
105	1516	207932	8 8 8 8	<b>4</b> 70	100	Hit	
106	1516	207932	S	<i>‡</i> 70	100	Hit	
107	1516	207932	8	<b>≠</b> 70	100	Hit	
108	1517	207932	S	<b>47</b> 0	100	胜t	, ,
109	1517	207932	8	<del>/</del> 70	100	Hit	<b>)</b> ',
110	1517	207932	S	<b>/</b> 70	100	Hit	· •
111	1517	207932	<b>8</b> .	<b>≠</b> 70	100	Hit	
112	1517	207932	S	<del>/</del> 70	100	胜t	•
113	1517	207932	S	<b>,</b> ∕70	100	Hit	
114	1517	207932	S	<b>≠</b> 70	100	Hit	
115	1517	207932	3 3 3 5 5 5 5 5 5 5	<b>4</b> 70	100	Ht	
116	1517	207932	S S	<i>4</i> 70	100	Hit	
117	1517	207932	S	<b>#</b> 70	100	Hit	

S - Denotes satisfactory
Rocket C/R - Data not taken

Elevation - Data could not be determined. Total firing time - 110 accords.

The 22 rounds impacted in an area 45" high by 68" wide.

## FIRING RECORD NO. R-3068 SHEET 4 OF 6

B. DUST TEST

19 June 1953

SAMPLE TEST NO.	Time Of Firing	ELEV (mils)	Launcher Serial No.	launcher Functioning	ROCKET TEMPERATURE (OF)
63	1330	131	207932	S	
64	1330	131	207935	S	<del>1</del> ,70
65	1331	131	207932	S	<del>/</del> 70
66	1332	131	207935	Š	<i>f</i> , 70
67	1333	131	207932	Š	7,70
68	1333	131	207935	Š	<del>/</del> 70
69	1335	131	. 207932	S	70 70
70	1335	131	207935	S	
71	1337	131	207932	Š	7 %
72	1337	, 131	207935	S	1 70 1 70 1 70
		C.	RAIN TEST	•	,
			1611 1651		
73	1430	130	207935	s ·	
74	1430	130	207932	S S	<del>/</del> 70
75	1431	130	207935	\$ \$	/ 70 / 70
76	1431	130	207932	S	7, 70
77	1433	130	207935	S	<del>/</del> 70
78	1433	130	207932	Š	<b>₹70</b>
79	1434	130	207935	S	<b>≠</b> 70
80	1434	130	207932	S	<del>/</del> 70
<b>81</b> .	1436	130	207935	Š ,	<b>47</b> 0
82	1436	130	207932	Š	<b>∤</b> 70 <b>∤</b> 70
		$D_{ullet}$	MUD TEST		, , , ,
<b>8</b> 3	1501	130	2020.00	_	
84	1501	130	207932	S	<del>/</del> 70
85	1503	130	207935	S	<del>/</del> 70
86	1503	130	207932	S	<b>≠</b> 70
87	1504	130	207935	S	<b>≠</b> 70
8 <b>8</b>	1504	130	207932	S	<b>≠</b> 70
89	1506	130	207935	S	<b>‡</b> 70
90	1506	130	207932	3	<i>+</i> 70
91	1507	130	207935	S	<del>/</del> 70
92	1507	130	207932	S	<del>/</del> 70
S = Sa44	afector	200	207935	S	<b>4</b> 70

S = Satisfactory
Rocket C/R - Data not taken.

FIRING RECORD NO. R-3068 SHEET 6 OF 6

#### REMARKS

- 1. Before any firing was done inerted 3.5 Inch Practice Rockets, M29A2, were cycled through launcher numbered 207932 one thousand times. The latch mechanism positioned the rockets satisfactorily in all cases except cycles numbers 863, 944 and 946.
- 2. Except for the rockets fired during the rapid fire test which were fired manually, all the rockets were fired remotely. A lanyard arrangement was used to pull the launchers firing mechanisms.
  - 3. All the rockets were loaded into the launcher tubes without difficulty.
- 4. In every case except the cycling test mentioned above the latch mechanism positioned all of the rockets satisfactorily.
  - 5. We misfires were experienced during any of the firings.
- 6. Mr. Ralph Flanagan and Mr. R.P. Palese from OCO and Mr. T. Kyle from the Birtman Electric Company witnessed tests conducted on 19 June 1953.

7. This firing record forms a part of the Twenty-First Report on Project T54-4019.

APPROVED:

B.S. GOODWIN

Acting Chief.

Arms & Amm Div.

M. D. KAPLAN Chiof. Artillery &

Rocket Branch

Bruce Mc Blothin
BRUCE McCLOTHLIN
Pro. Ord Corps
Project Engineer

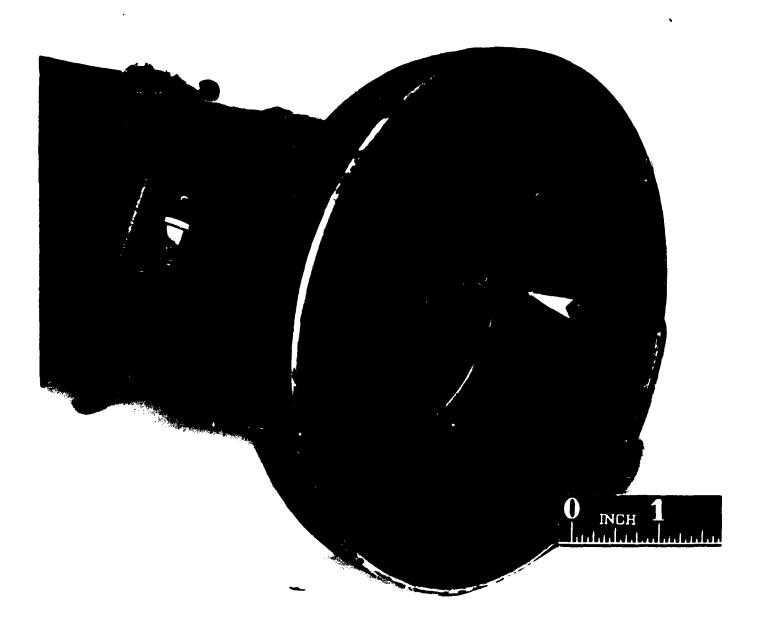
n5

#### APPENDIX C

#### APG PHOTOGRAPHS

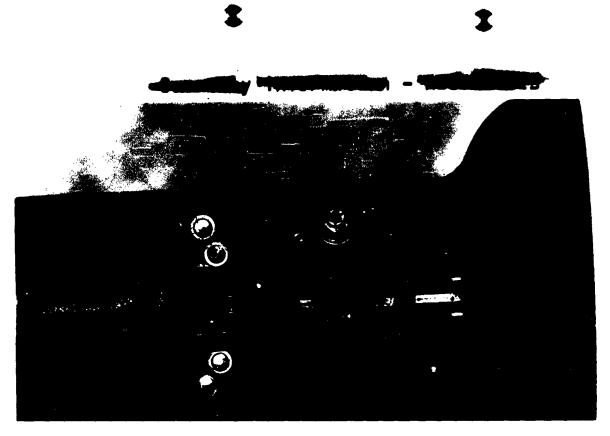
A 88892 A 92117 A 92115 A 92118 A 92116 A 92119

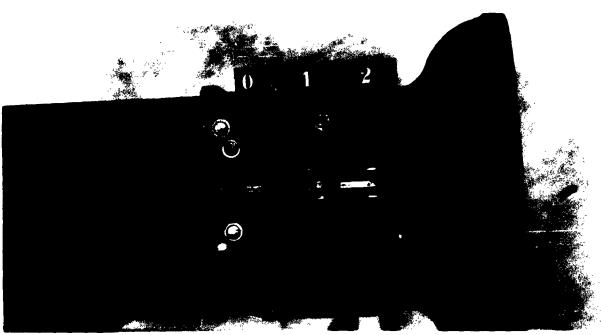
### - Remarks



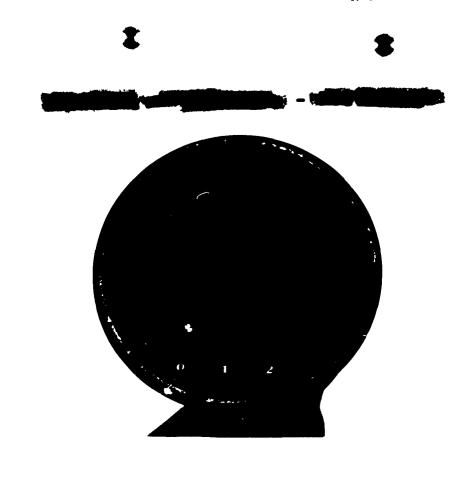
A88892 ABERDEEN PROVING GROUND 17 August 1953
Project No. TS4-4019. Rocket Launcher, 3.5", M20A1B1, No. 153679, W/T1
Latch.

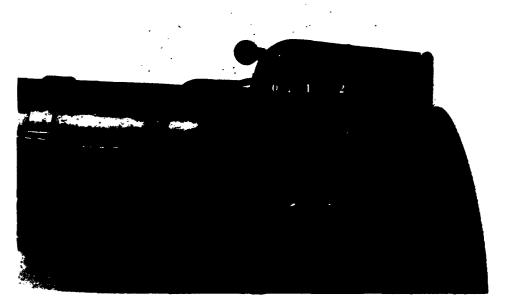
Shorting strip blew off Tl latch mechanism after the following rockets were fired through the launcher: 184, T-206; 200, M29A2; and 55, T-206El.



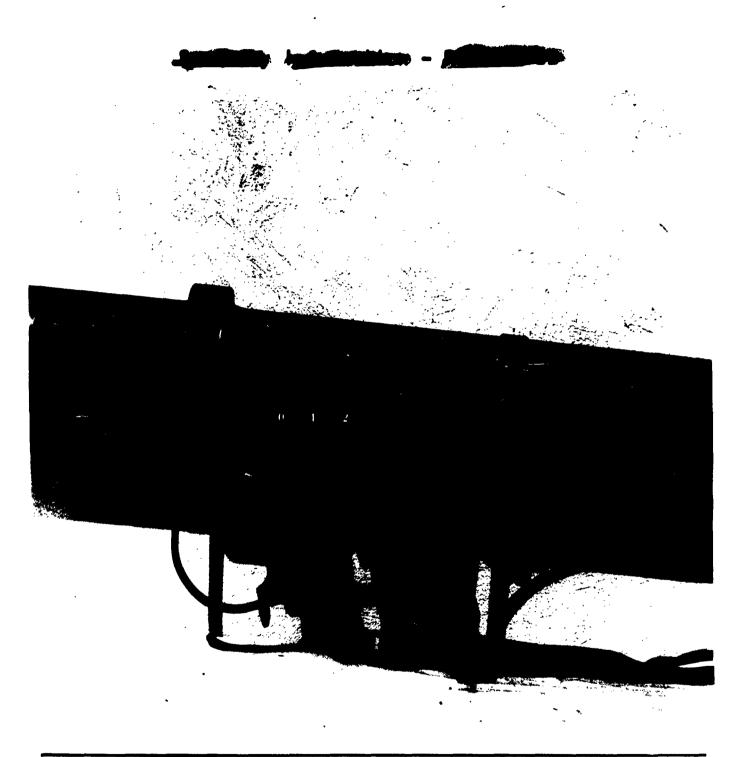


APOILS ABERDEEN PROVING GROUND 27 August 1965
Froject No. TS4-4019. Rocket Launcher, 3.5", M20A1B1.
Latch mechanism with cover removed. TOP: Tatch mechanism in fine position. BOTTOM: Latch mechanism in safe position.

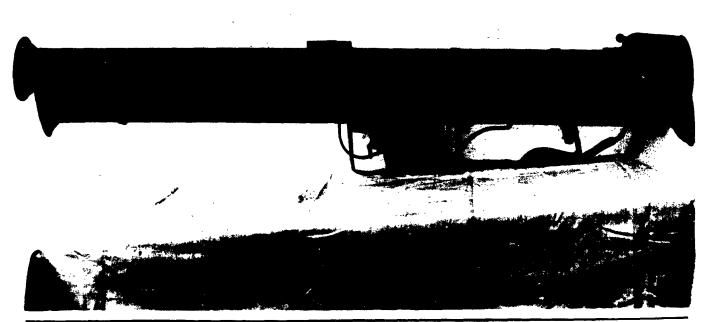




A92116 R ABERDEEN PROVING GROUND 27 August 1953
Project No. TS4-4019. Rocket Launcher, 3.5", M20A1B1.
Breech end. TOP: Rear view of launcher with cocking lever of latch mechanism in safe position. BOTTOM: Left side view of launcher with cocking lever of latch mechanism in safe position.



A92117 ABERDEEN PROVING GROUND 27 August 1953
Project No. TS4-4019. Rocket Launcher, 3.5", M20A1B1.
Reflecting sight assembly (ladder type reticle pattern) in folded position and firing mechanism (double action).

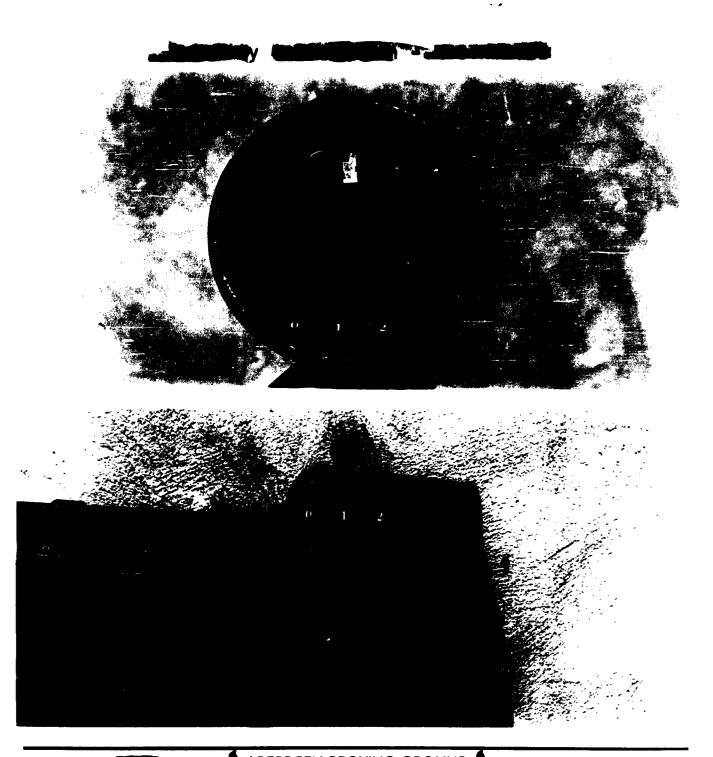


1.98118

8 ABERDEEN PROVING GROUND

27 August 1953

Project No. TS4-4019. Rocket Launcher, 3.5", PROA1BLE Equipped with shoulder stock.



A92119 ABERDEEN PROVING GROUND 27 August 1953
Project No. T34-4019. Launcher, Rocket, 3.5", M20A1B1.
TOP: Breech end of launcher with cocking lever of latch mechanism in fire position. BOTTOM: Left side of launcher with cocking lever of latch mechanism in fire position.